

NAUTILUS
SUBSEA WELDING

Experts to the Welding Industry



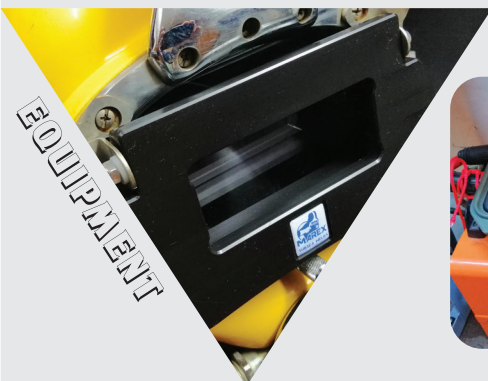
FIREFLY Isolation Switch



ELECTRODES

General

The **NAUTILUS FIREFLY** Welding Control unit is a 400 Amp DC isolating switch, monitoring and control station, allowing for safe isolation of the welding current and voltage. Each unit is fitted with amp and volt meters and DIN style quick release cable connectors (supplied) and a large, easy to use switching handle. It has an indicator light to show when the switch is "Hot". Designed to sit between the machine and the operator, the device allows for monitoring and control of all MMA/SAW welding operations and provides details as to efficiency and characteristics of the welding machine and welding circuit. The unit is available as portable system. The model is housed into a rugged Peli/iStorm case. The case has two front catches and two hasps for improved security. Its lightweight construction allows for ease of use and maximum convenience in handling and care, where no fixed welding station exists. Each unit is built to the highest standards of quality and meets the CE directive on electrical current carrying equipment.



EQUIPMENT



DUTY CYCLE RATING

100%	65%	45%
A300	A350	A400



TRAINING

Technical Specifications

- 400 Amp, 96 Volt isolation switch, which meets CE directive and the Underwriters Laboratories (USA) and Canadian Standards Association approvals.


- Utility Case, structural foam with the following external dimensions 361 X 290 X 165 mm (L x W X D)
Weight, 5.5 Kg


Available tailor made solutions
upon request

Operational lifetime depends on the handling, not on the design



CONSULTANCY


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Quality

Innovation

Expertise

Training &
Certification

To place an order contact our local partner or visit our website

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